

10/523053 #2

EP 03 / 08646

PCT/PTO 02 FEB 2005

REC'D 01 OCT 2003
WIPO PCT



INVESTOR IN PEOPLE



The Patent Office  
Concept House  
Cardiff Road  
Newport  
South Wales  
NP10 8QQ

I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents has re-registered under the Companies Act 1980 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or inclusion as, the last part of the name of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name with which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., plc, P.L.C. or PLC.

Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.

**PRIORITY DOCUMENT**  
SUBMITTED OR TRANSMITTED IN  
COMPLIANCE WITH  
RULE 17.1(a) OR (b)

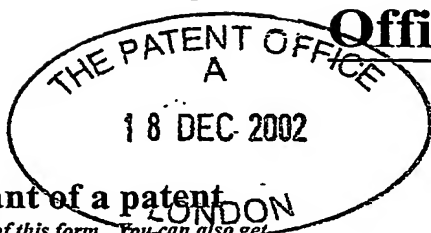
Signed

Dated 1 July 2003

**Best Available Copy**

The  
Patent  
Office

PT/EP 03 / 086 46  
1/77



19DEC02 E771971-1 D01030  
F01/7700 0.00-0229472.6

**Request for grant of a patent**

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

The Patent Office  
Cardiff Road  
Newport  
Gwent NP9 1RH

1. Your reference

JNR/HG/P33160

2. Patent application number

(The Patent Office will fill in his part)

0229472.6

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Glaxo Group Limited  
Glaxo Wellcome House, Berkeley Avenue,  
Greenford, Middlesex UB6 0NN, Great Britain

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

United Kingdom

082 022 93001

4. Title of the invention

A Dispenser

5. Name of your agent (if you have one)

Corporate Intellectual Property

"Address for service" in the United Kingdom to which all correspondence should be sent  
(including the postcode)

GlaxoSmithKline  
Corporate Intellectual Property (CN9 25.1)  
980 Great West Road  
BRENTFORD  
Middlesex TW8 9GS

Patents ADP number (if you know it)

07960982003

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or each of these earlier applications and (if you know it) the or each application number

Country Priority application number Date of filing  
(if you know it) (day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application Date of filing  
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer yes if:

- a) any applicant named in part 3 is not an inventor, or
  - b) there is an inventor who is named as an applicant, or
  - c) any named applicant is a corporate body
- See note (d)

Patents Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form.  
Do not count copies of the same document

Continuation sheets of this form	7
Description	7
Claim(s)	1
Abstract	1 only
Drawings	

CF

10. If you are also filing any of the following,  
state how many against each item.

Priority Documents

Translations of priority documents

Statement of inventorship and right  
to grant of a patent (Patents Form 7/77)

Request for preliminary examination  
and search (Patents Form 9/77)

Request for substantive examination  
(Patents Form 10/77)

Any other documents  
(please specify)

11.

We request the grant of a patent on the basis of this  
application

Signature

J N Rice

Date 18-Dec-02

12. Name and daytime telephone number of  
person to contact in the United Kingdom

J N Rice 01279 644508

Warning

*After an application for a Patent has been filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977. You will be informed if it is necessary to prohibit or restrict your invention in this way. Furthermore, if you live in the United Kingdom, Section 23 of the Patents Act 1977 stops you from applying for a patent abroad without first getting written permission unless an application has been filed at least six weeks beforehand in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction has been revoked.*

Notes

- If you need help to fill in this form or you have any questions, please contact the Patent Office on 0645 500505*
- Write your answers in capital letters using black ink or you may type them.*
- If there is not enough space for all relevant details on any part of this form, please continue on a separate sheet of paper and write "see continuation sheet" in the relevant part(s). Any continuation sheet should be attached to this form.*
- If you have answered 'Yes' Patents Form 7/77 will need to be filed.*
- For details of the fee and ways to pay please contact the Patent Office.*

## A DISPENSER

### 5 Field of the Invention

The present invention relates to a dispenser for dispensing a metered volume of a fluid product and is particularly, but not exclusively, concerned with a dispenser for dispensing a metered volume of a fluid medicament, for instance  
10 medicaments having liquid, gaseous, powder or topical (cream, paste etc.) formulations. The invention also has application in the area of consumer healthcare, as in the case of toothpaste, sun cream lotion etc..

### Background of the Invention

15

Fluid product dispensers having metering mechanisms are known in the art. As an example, in the medical field the use of metered dose inhalers (MDIs) is well established. In a MDI, the fluid product is contained under pressure in a canister having an open end closed off by a valve mechanism. The valve  
20 mechanism has a valve body which defines a fixed volume metering chamber through which a valve stem is sealingly slidable between filling and discharging positions. In the filling position, the valve stem places the metering chamber in fluid communication with the canister contents, but isolates the metering chamber from the external environment. Conversely, when the valve stem is moved to the  
25 discharge position, the metering chamber is placed in fluid communication with the external environment, but isolated from the canister contents. In this way, a metered volume of fluid product is sequentially transferred to the metering chamber and then discharged to the external environment for inhalation by a patient.

30

The present invention provides a dispenser for a fluid product having a novel dispensing mechanism.

Summary of the Invention

According to the present invention there is provided a dispenser for dispensing a metered volume of a fluid product having a storage chamber for storing the fluid product in; an outlet orifice through which the fluid product is dispensable from the dispenser; and a dispensing mechanism adapted in use to dispense a metered volume of the fluid product from the storage chamber through the outlet orifice; the dispensing mechanism having:-

- (i) a metering chamber which is adapted in use to provide the metered volume of the fluid product for discharge through the outlet orifice, the metering chamber being movable between:-

a first volumetric state, in which the metering chamber has a first volume greater than the metered volume and is in fluid communication with the storage chamber such that, in use, an excess volume of the fluid product consisting of the metered volume and a surplus volume is transferable to the metering chamber from the storage chamber, and

a second volumetric state, in which the metering chamber has a second volume less than the first volume and no less than the metered volume and is isolated from the storage chamber such that, in use, the metered volume of the fluid product is contained in the metering chamber ready for dispensing through the outlet orifice; and

- (ii) a bleed arrangement adapted in use to bleed the surplus volume of the fluid product from the metering chamber as it moves from the first volumetric state to the second volumetric state.

Preferred features of the invention are set forth in the subordinate claims appended hereto, as well as in the exemplary embodiment hereinafter to be described.

Brief Description of the Drawings

FIGURE 1 is a schematic, partial cross-sectional view of a dispenser according to the present invention in a filling mode of operation; and

FIGURE 2 is a view corresponding to FIGURE 1, but with the dispenser in a dispensing mode of operation.

Description of the Exemplary Embodiment of the Invention

In the FIGURES a hand-held, hand-operable dispenser 1 according to the present invention is shown. The dispenser 1 may be used as a medicament dispenser, for example as an intranasal delivery device.

The dispenser 1 has a container member 3 comprising a tubular body 5 in which an end wall 7 is sealingly slidable. The inner surfaces of the tubular body 5 and end wall 7 define a storage chamber 9 in which the fluid product to be dispensed, a medicament for instance, is contained. The tubular body 5 has a port 11 at its end opposite to that which receives the sliding end wall 7.

The dispenser 1 further comprises a metering member 13 having a tubular body 15 and an end wall 17 which is sealingly slidable in the tubular body 15. As can be seen, a metering chamber 19 is defined between the inner surfaces of the tubular body 15 and the end wall 17. As will be described in more detail hereinafter, the metering chamber 19 operates to provide a metered volume of the fluid product for discharge from the dispenser 1.

In a side of the tubular body 15 of the metering member 13 there is provided a port 20 which registers with the port 11 of the container member 3 thereby placing the storage and metering chambers 9, 19 in fluid communication with one another whereby the fluid product can be transferred from the storage

chamber 9 to the metering chamber 19 for subsequent discharge from the dispenser 1.

5 The metering chamber 19 communicates with an outlet orifice 21 of a spray head 23. The tubular body 15 of the metering member 13 includes an extension 25 through which a narrow channel 27 extends to connect the outlet orifice 21 to the metering chamber 19. The channel 27 has a branched end 29 so as to form an annular outlet port 31 in the outlet orifice 21. The spray head 23 further includes a skirt member 33 mounted on the tubular body 15 about the  
10 extension 25 which acts to focus the spray stream discharged through the annular outlet port 31.

The end wall 17 of the metering member 13 forms the head of a plunger member 35 of a hand-operable actuating mechanism of the dispenser 1. The  
15 plunger member 35 further has an arm 37 which is operatively connected to a trigger member 39 of the actuating mechanism, the trigger member 39 having a grip 40 for a user of the dispenser 1 to grip with a hand to operate the actuating mechanism. The trigger member 39 is mounted for sliding movement in the dispenser 1 in a direction transverse to the direction of sliding movement of the  
20 plunger member 35.

As will be understood from FIGURE 1, the trigger member 39 has a camming surface 41 which, when the trigger member 39 is moved inwardly (arrow A) acts on the arm 37 of the plunger member 35 so as to displace the  
25 plunger member 35 rearwardly (arrow B). This is the filling mode of the dispenser 1 in the sense that rearward movement of the plunger member 35 causes a pressure difference between the metering chamber 19 and the storage chamber 9 which causes the end wall 7 of the container member 3 to be displaced inwardly (arrow C) thereby pushing fluid product from the storage  
30 chamber 9 into the metering chamber 19 for filling thereof.

A non-return valve 43 is mounted at the outlet orifice 21 about the extension 25 of the tubular body 15 of the metering member 13. The non-return valve 43 is in the form of a sleeve member. The negative pressure created in the metering chamber 19 as the plunger member 35 is retracted causes the valve 43 to be biased to a closed position in which it seals off the annular outlet port 31.

Referring to FIGURE 2, once the dispenser 1 has been primed by inward movement of the trigger member 39 causing retraction of the plunger member 35 to a rearwardmost position, the dispenser 1 can be actuated by pulling the trigger member 39 outwardly (arrow D) whereupon the plunger member 35 is released from capture by the trigger member 39 and pushed forwardly by a spring member (not shown). This is the discharge mode of the dispenser 1. In this mode, the forward movement of the plunger member 35 pushes surplus fluid product received in the metering chamber 19 in the filling mode back into the storage chamber 9 through the communicating ports 11, 20. In this regard, the bleeding of the surplus fluid product is accommodated by outward sliding movement of the end wall 7 of the container member 3 (arrow F) responsive to the increase in pressure in the storage chamber 9 as the surplus fluid product is received therein.

As will be understood from FIGURE 2, as the plunger member 35 is slid forwardly it reaches an intermediate position at which the plunger head closes off the port 20 thereby sealing the metering chamber 19 from the storage chamber 9. The end wall 7 of the container member 3 is adapted to move outwardly at a lower pressure than the valve 43 thereby ensuring that during movement of the plunger member 35 from its rearwardmost primed position to the intermediate position surplus fluid product is transferred back to the storage chamber 9, not discharged from the outlet orifice 21.

At the intermediate position in the discharge mode of the dispenser 1, the metering chamber 19 defines a predetermined volume filled with the fluid product. This is the "metered volume" of fluid product to be dispensed by the



dispenser 1. Onward forward movement of the plunger member 35 forces open the valve 43 and causes discharge of the metered volume of the fluid product from the annular outlet port 31 of the outlet orifice 21. The narrow dimensions of the channel 27 and annular outlet port 31 cause the discharged fluid product to be in the form of a spray stream if liquid is being dispensed.

Once the spring member has pushed the plunger member 35 to a forwardmost position, the pressure pulse which caused the valve 43 to open subsides whereby an inherent bias in the material of the valve 43 biases it back to its closed position over the annular outlet port 31.

As will be seen from FIGURE 2, the plunger head 35 has a thickness  $t$  which is such that it maintains the port 20 in a closed state as it moves from the intermediate position to the forwardmost position. In this manner, fluid product in the storage chamber 9 is unable to be transferred behind the plunger member 35. In other words, a sealed system is achieved.

To refill the metering chamber 19, the trigger member 39 is re-engaged with the plunger member 35 so as to cam the plunger member 35 rearwardly. After the plunger member 35 has passed the intermediate position on its rearward travel, the port 20 is opened whereby the fluid product can be transferred from the storage chamber 9 to the metering chamber 19 in the manner previously described preparatory to dispensing a further metered volume of the fluid product. After each actuation cycle, the volume of the storage chamber 9 decreases commensurate with the diminution of the volume of fluid product. This is because during the initial phase of a discharge mode, the end wall 7 of the container member 3 is pushed back to a position closer to the port 11 than that at the start of the filling mode.

The dispenser 1 provides for high accuracy dosing from a sealed system which protects the fluid product from contamination from the external environment. For instance, the non-return valve 43 prevents air ingress.

Moreover, the storage chamber 9 is isolated from the outlet orifice 21 during the discharge mode, initially by the valve 43, then latterly by the plunger head 17. The dispenser further dispenses with the need for a dip tube, and gives no drain back.

5

It will be understood by the skilled reader in the art that the present invention is not limited to the embodiment herein described with reference to the FIGURES of drawings, but may be varied to adopt other guises within the scope of the appended claims. As an example, the dispenser of the invention need not be hand-held, nor hand-operable. Furthermore, the dispenser may be used to deliver any number of different fluid products, medicinal and non-medicinal, as outlined previously. Additionally, the dispenser may form an internal part of a device unit so that the dispenser delivers a metered volume of the fluid product to another internal part of the device unit. For instance, the unit may be a dispenser unit including the dispenser and the metered volume is delivered to conveying means in the dispenser unit which conveys the fluid product to an outlet orifice of the unit for discharge from the unit to the surrounding environment. The conveying means may be such as to change the state of the fluid, e.g. the conveying means may have a vibrating element, e.g. a mesh, which converts a metered volume of liquid to an aerosol or mist which is then directed out of the outlet orifice. The vibrating element could, for example, be a piezoelectric element or mesh.

10

15

20

**CLAIMS**

1. A dispenser for dispensing a metered volume of a fluid product having:-

5 (a) a storage chamber for storing the fluid product in;

(b) an outlet orifice through which the fluid product is dispensable from the dispenser; and

10 (c) a dispensing mechanism adapted in use to dispense a metered volume of the fluid product from the storage chamber through the outlet orifice;

wherein the dispensing mechanism has:-

15 (i) a metering chamber which is adapted in use to provide the metered volume of the fluid product for discharge through the outlet orifice, the metering chamber being movable between:-

20 a first volumetric state, in which the metering chamber has a first volume greater than the metered volume and is in fluid communication with the storage chamber such that, in use, an excess volume of the fluid product consisting of the metered volume and a surplus volume is transferable to the metering chamber from the storage chamber, and

25 a second volumetric state, in which the metering chamber has a second volume less than the first volume and no less than the metered volume and is isolated from the storage chamber such that, in use, the metered volume of the fluid product is contained in the metering chamber ready for dispensing through the outlet orifice; and

30

(ii) a bleed arrangement adapted in use to bleed the surplus volume of the fluid product from the metering chamber as its moves from the first volumetric state to the second volumetric state.

5 2. The dispenser of claim 1 in which the second volume defines the metered volume.

3. The dispenser of claim 1 or 2, wherein the metering chamber has a boundary wall structure, the metering and storage chambers are placed in fluid  
10 communication through a port structure in the boundary wall structure and the ~~port structure is selectively opened and closed when the metering chamber is in~~ its first and second volumetric states, respectively.

4. The dispenser of claim 3, wherein the boundary wall structure has first and  
15 second wall members and the metering chamber is movable between its first and second volumetric states by relative movement of the first and second wall members between first and second positions, respectively.

5. The dispenser of claim 4, wherein the port structure is formed in the  
20 second wall member and wherein the first wall member is spaced from the port structure in the first position and closes the port structure in the second position.

6. The dispenser of any one of the preceding claims, wherein the metering chamber is further movable from the second volumetric state to a third volumetric  
25 state which has a volume less than the second volume, movement of the metering chamber from the second to third volumetric states causing dispensing of the metered volume through the outlet orifice.

7. The dispenser of claim 6 when appended to claim 3, wherein the port  
30 structure remains shut during movement from the second to third volumetric states.

8. The dispenser of any one of the preceding claims in which the metering chamber is reversibly movable between its different volumetric states thereby enabling the dispenser to dispense multiple metered volumes of the fluid product.

5 9. The dispenser of any one of claims 6 to 8 when appended to claim 4, wherein the metering chamber is movable between the second and third volumetric states by relative movement of the first and second wall members between the second position and a third position.

10 10. The dispenser of claim 9, wherein the first wall member is adapted so as to keep the port structure closed between the second and third positions.

11. The dispenser of claim 4, claim 5, or of any one of claims 6 to 10 when appended to claim 4 or 5, wherein the first and second wall members are  
15 respectively movable and static wall members of the dispenser.

12. The dispenser of any one of the preceding claims further having a valve mechanism which acts to close the outlet orifice when the metering chamber is between the first and second volumetric states.

20 13. The dispenser of claim 12 when appended to claim 6 in which the valve mechanism further acts to open the outlet orifice when the metering chamber moves from its second volumetric state to its third volumetric state.

25 14. The dispenser of claim 13 in which the valve mechanism is such as to return to a closed position in which it closes the outlet orifice when the metering chamber reaches its third volumetric state.

15. The dispenser of any one of claims 12 to 14 in which the valve mechanism  
30 is a non-return valve.

16. The dispenser of any one of claims 12 to 15 in which the valve mechanism has a flap structure overlying the outlet orifice which selectively adopts opening and closing positions on the outlet orifice in response to the volumetric state of the metering chamber.

5

17. The dispenser of any one of the preceding claims in which the outlet orifice is a spray-head.

18. The dispenser of any one of the preceding claims in which the bleed arrangement is adapted in use to bleed the surplus volume of the fluid product in the metering chamber to the storage chamber.

10

19. The dispenser of claim 18 wherein the bleed arrangement is adapted in use to bleed the surplus volume of the fluid product to the storage chamber through the port structure.

15

20. The dispenser of any one of the preceding claims in which movement of the metering chamber from its second volumetric state to its first volumetric state is such as to cause fluid product held in the storage chamber to be transferred to the metering chamber.

20

21. The dispenser of any one of the preceding claims wherein the storage chamber moves from an expanded volumetric state to a contracted volumetric state in response to the metering chamber moving from the second volumetric state towards its first volumetric state.

25

22. The dispenser of claim 21 in which the storage chamber is reversibly movable to the expanded volumetric state in response to the metering chamber moving from its first volumetric state towards the second volumetric state.

30

23. The dispenser of claim 21 or 22 in which the storage chamber is caused to move between its expanded and contracted volumetric states by pressures

created by movement of the metering chamber between its first and second volumetric states.

24. The dispenser of claim 23 when appended to any one of claims 12 to 16,  
 5 wherein the valve mechanism has an opening pressure threshold which is greater than the pressure needed to move the storage chamber from its contracted state to its expanded state whereby the valve mechanism remains in a closed position during movement of the metering chamber from its first volumetric state to its second volumetric state.

10 25. The dispenser of any one of claims 21 to 24 in which the volume of the expanded volumetric state of the storage chamber decreases after each metered volume dispensed.

15 26. The dispenser of any one of claims 21 to 25 in which the storage chamber has a boundary wall structure having first and second wall members which move relative to one another between first and second positions to bring the storage chamber to its expanded and contracted volumetric states, respectively.

20 27. The dispenser of claim 26 when appended to claim 3 in which the port structure is located in the first wall member of the storage chamber with the second wall member of the storage chamber being spaced from the port structure in the first position.

25 28. The dispenser of claim 27 wherein the spacing of the second wall member from the port structure when in the first position decreases after each metered volume dispensed.

30 29. The dispenser of any one of the preceding claims which is hand-held with the dispensing mechanism hand-operable.

30. The dispenser of claim 9, or claim 10 or any one of claims 11 to 29 when appended to claim 9 or 10 in which the first wall member of the metering chamber is operatively connected to an actuating arrangement which in a first mode of operation moves the first wall member to the first position and in a  
5 second mode of operation moves the first wall member to the third position.

31. The dispenser of claim 30 in which the first wall member of the metering chamber forms the head of a plunger structure of the actuating arrangement which is mounted for reciprocal movement in the dispenser for moving the head  
10 between the different positions relative to the second wall member.

32. The dispenser of claim 4 or any one of claims 5 to 31 when appended to claim 4 in which the first wall member of the metering chamber forms an end wall of the metering chamber which is mounted for sealing slidable movement on the  
15 second wall member.

33. The dispenser of claim 26 or any one of claims 27 to 32 when appended to claim 26 in which the second wall member of the storage chamber forms an end wall of the storage chamber which is mounted for sealing slidable movement  
20 on the first wall member.

34. The dispenser of claim 30 or 31, wherein the actuating arrangement has a biasing member which biases the first wall member of the metering chamber to the third position in the second mode of operation.  
25

35. The dispenser of any one of the preceding claims having a fluid product contained in the storage chamber.

36. The dispenser of claim 35 in which the fluid product is selected from the  
30 group consisting of a liquid, a viscous product, a powder and a gas.



37. The dispenser of claim 35 or 36 in which the fluid product is a medicament.

38. A dispenser unit having a dispenser according to any one of the preceding  
5 claims in which the outlet orifice is an outlet orifice of the unit through which the metered volume of the fluid product is, in use, dispensed to the external environment.

39. A device unit having a dispenser according to any one of claims 1 to 37,  
10 wherein the outlet orifice is an internal orifice of the unit through which, in use, the metered volume of the fluid product is dispensed into the unit.

40. The device unit of claim 39 further having an outlet orifice which opens to  
the external environment about the unit and means for conveying the fluid  
15 product dispensed through the internal orifice to the external environment through the outlet orifice.

41. The device unit of claim 40 in which the conveying means is such as to  
change the state of the fluid product.

42. The device unit of claim 40 or 41 in which the conveying means has a  
vibrating element to aerosolise a liquid dispensed by the dispenser.

43. The device unit of claim 42 in which the vibrating element is a piezoelectric  
25 element.

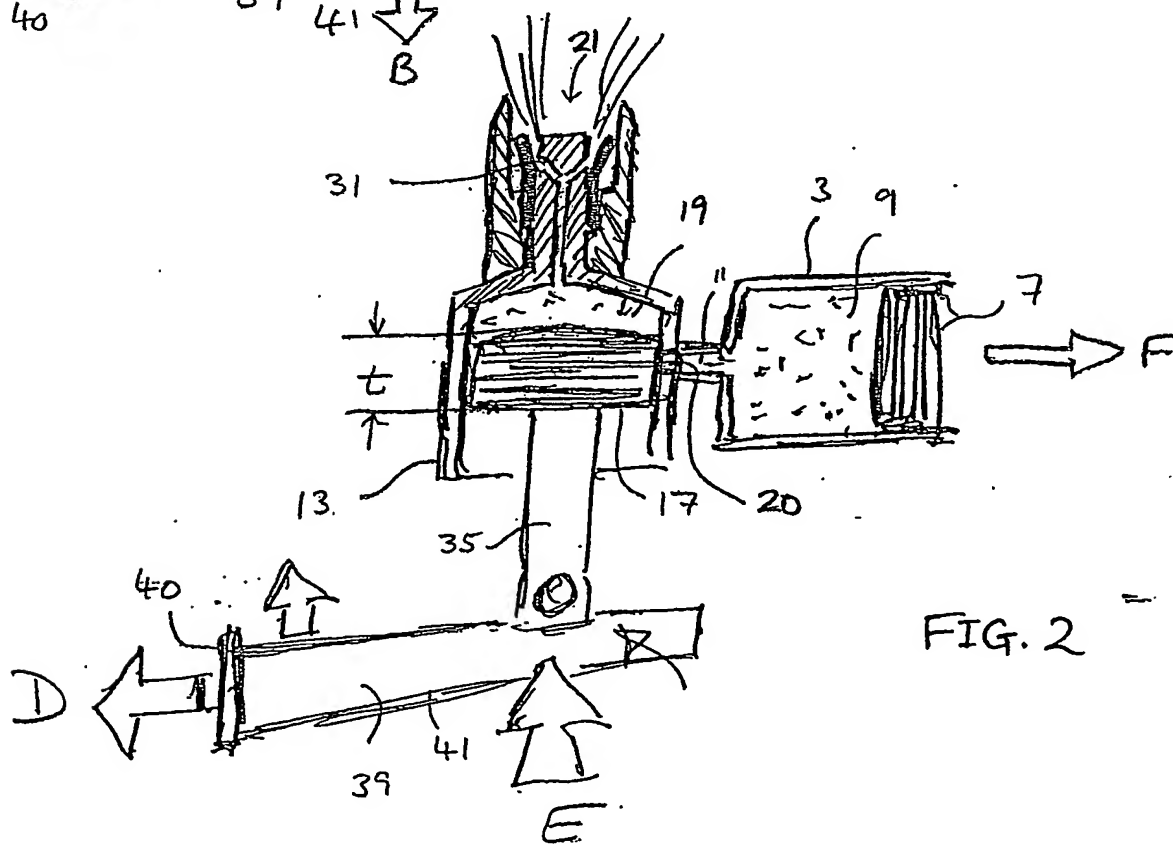
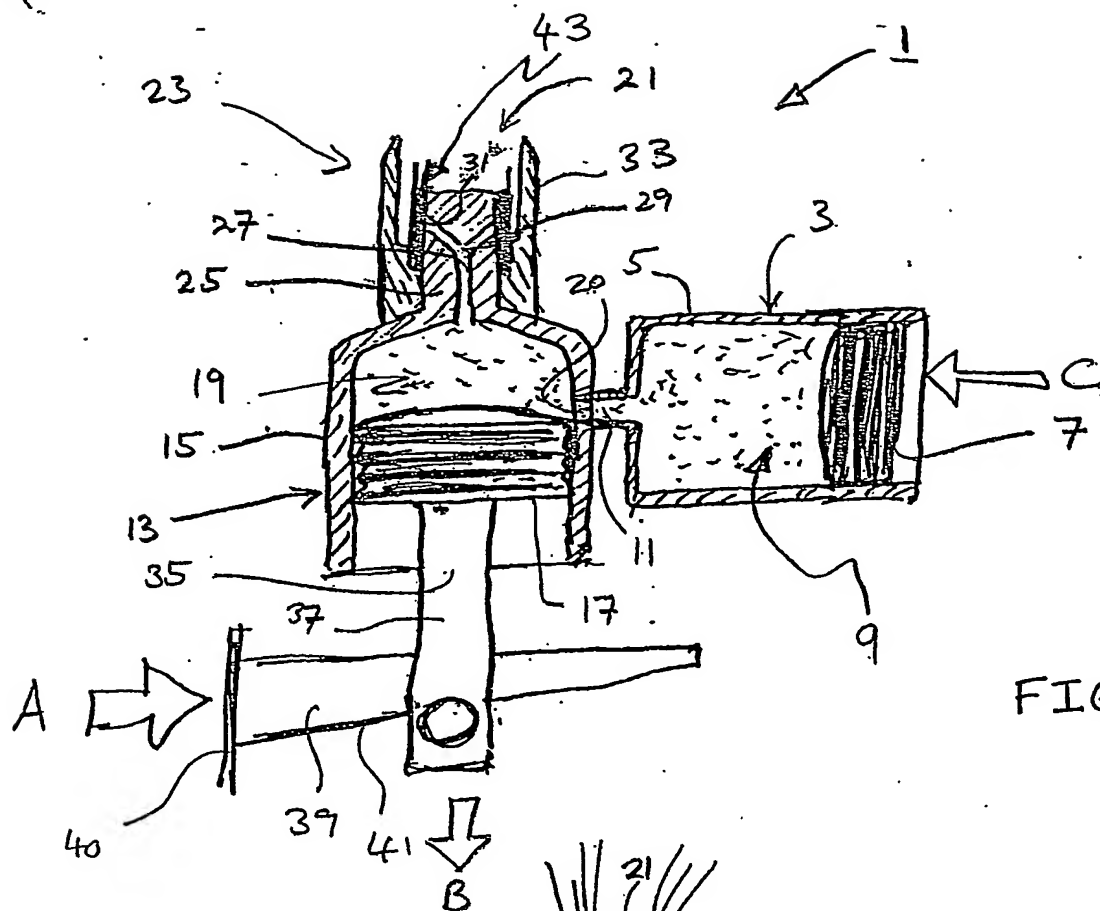
44. A dispenser substantially as hereinbefore described with reference to, and  
as illustrated by, the accompanying Figures of drawings.

A DISPENSERAbstract

5 A dispenser 1 for dispensing a metered volume of a fluid product has a storage chamber 9 for storing the fluid product in; an outlet orifice 21 through which the fluid product is dispensable from the dispenser; and a dispensing mechanism adapted in use to dispense a metered volume of the fluid product from the storage chamber through the outlet orifice. The dispensing mechanism  
10 has a metering chamber 19 which is adapted in use to provide the metered volume of the fluid product for discharge through the outlet orifice. The metering chamber is movable between a first volumetric state, in which the metering chamber has a first volume greater than the metered volume and is in fluid communication with the storage chamber such that, in use, an excess volume of  
15 the fluid product consisting of the metered volume and a surplus volume is transferable to the metering chamber from the storage chamber, and a second volumetric state, in which the metering chamber has a second volume less than the first volume and no less than the metered volume and is isolated from the storage chamber such that, in use, the metered volume of the fluid product is  
20 contained in the metering chamber ready for dispensing through the outlet orifice. The dispensing mechanism further has a bleed arrangement 11, 20 adapted in use to bleed the surplus volume of the fluid product from the metering chamber as its moves from the first volumetric state to the second volumetric state.

25 (FIGURE 1)





**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**